

EVOLUTION G-35H

Hydraulic Proportioning Unit

POLYUREA - PU COATINGS - POLYURETHANE FOAM



Designed with the customer in mind



GAMA SPRAY EQUIPMENT

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EVOLUTION G-35H

Proportioners represent the best and most efficient partner for high quality applications

Evolution

The evolution series of exclusive designs are the result of an ambitious improvement process based on the experience and knowledge of the market's highest demands that has allowed the incorporation of important technical improvements that give the new units a reliable, high performance and maintenance friendly

A GAMA PROPORTIONER IS MUCH MORE THAN THE SUM OF ITS **FEATURES!**

With the evolution G-35H, you not only receive a compact and innovately designed unit, you also receive additional features that will allow you to obtain higher productivity and excellent quality in your applications with complete reliability.

- Total warranty on parts and labor.
 - More than 20 years experience in the urethane industry.
 - Immediate response to your questions.
 - Specialists' technical assistance.
 - Ability to adapt to your specific needs.

GAMA parts have been designed and manufactured with the same rigor, quality and attention to detail as the evolution units so that they perfectly mate to them to support the most demanding application conditions.

Features and characteristics

The new evolution G-35H hydraulically driven proportioning unit has been designed and manufactured to fulfill the most demanding requirements of industrial foam in place applications of two component systems requiring high dosing precision to assure the best mixing quality of the chemical components. Its particular configuration facilitates easy access to all its components, simplifies the control functions and significantly reduces maintenance time.

The best Application Control Tool It is an electronic system for data acquisition. During the working sessions of the proportioning unit, all measuring values and parameters like temperatures, pressures, working time, alarms, ratio and product consumption will be captured and stored through a USB device (Pen Drive). Through the Gama Logger software, captured data can be visualized, analyzed, printed and represented graphically into any personal computer. It is Standard on the High Pressure Unit version.

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Primary Heating System

The primary heating system consists of two separate hydraulicaly and electrically independent block heaters. Each heater incorporates 4 each 1500w heating elements that supply a total power of 6000W with the necessary control and safety features for the accurate and reilable performance of the system. The special design of the heaters allows for AT of 50°C and enables it to reach application temperatures of 90°C in normal evironmental temperature conditions.

Hose Heating System

The hose heating system is designed with 3000W isolation Transformer that allows the heating of up to 93m. The system incorporates an innovative concept of heated hose in wich the copper resistance element is homogenously spread around the hose. This allows accurate and uniform control of the application temperature of the products and avoids the heat concentrations that are produced in traditionally manufactured hoses.

Control Panel

The control panel consists of a touch screen that incorporates specially designed software to facilitate the selection and control of all working parameters in quick and easy manner. A sophisticated alarm system warms the operation of any error in the process to ensure the right application of the products. As an additional feature, a phase connection alarm is incorporated into the design to avoid costly repairs form errors or mistakes when plugging the proportioner into the electrical supply.

Monobloc Pumps with Anti-Leak System

This new monobloc pump incorpores a revolutionary Anti-Leak System (International Patent pending).

A double acting hydraulic cylinder drives two directly opposed chemical proportioning pumps. This new reinforced design eliminates asymmetrical loads and assures a constant stabilised pressure in order to achieve perfect mixing of the chemical components. Several pump sizes are available to obtain different volumetric ratios.

TECHNICAL SPECIFICATIONS

12kg/min 27 lb/min Max Output @ (160 Bar 2333 psi): Max Output @ (240 Bar 3500 psi): 8 kg/min 18 lb/min

Heating Power: Hose Heating Power: 3 Kw Motor power: **Total power:**

Electrical consumption: 38 A @ 3 x 400v /66 A @ 3 x 230V **Dimensions:** 1200 mm x 900 mm x 700 mm Weight: 272 kg (without oil) 598 lb

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